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11 44 000 Removing and installing/replacing oil-to-water heat exchanger (N52T)



Warning!

Risk of scalding!

Only perform this repair work on an engine that has cooled down.



Recycling:

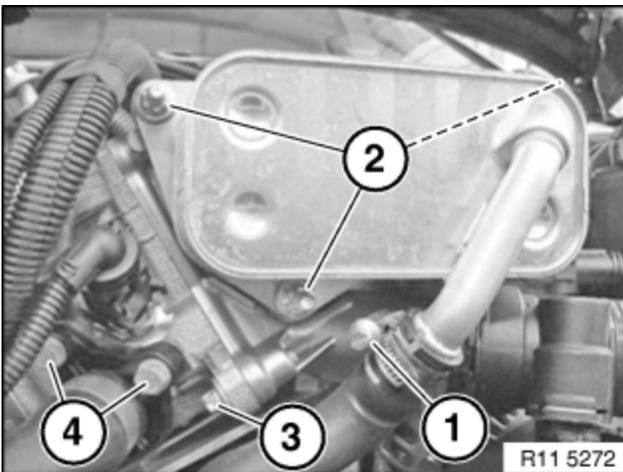
Catch and dispose of drained coolant.

Observe country-specific waste disposal regulations.



Necessary preliminary tasks:

- Drain [coolant](#)



Release coolant hose (1).

Tightening torque: [11 42 4AZ](#).

Unfasten screws (2).

Tightening torque: [11 42 3AZ](#).

Installation note:

Replace all gaskets.



Assemble engine.

Installation note:

Check oil level, topping up if necessary.

[Bleeding instruction](#) must be observed without fail.

Fill [cooling system](#).

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